

PUBLISHED: 15-JUL-2019
2020.0 DEFENDER (LE), 501-17

ROOF OPENING PANEL (G2413420)

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REMOVAL

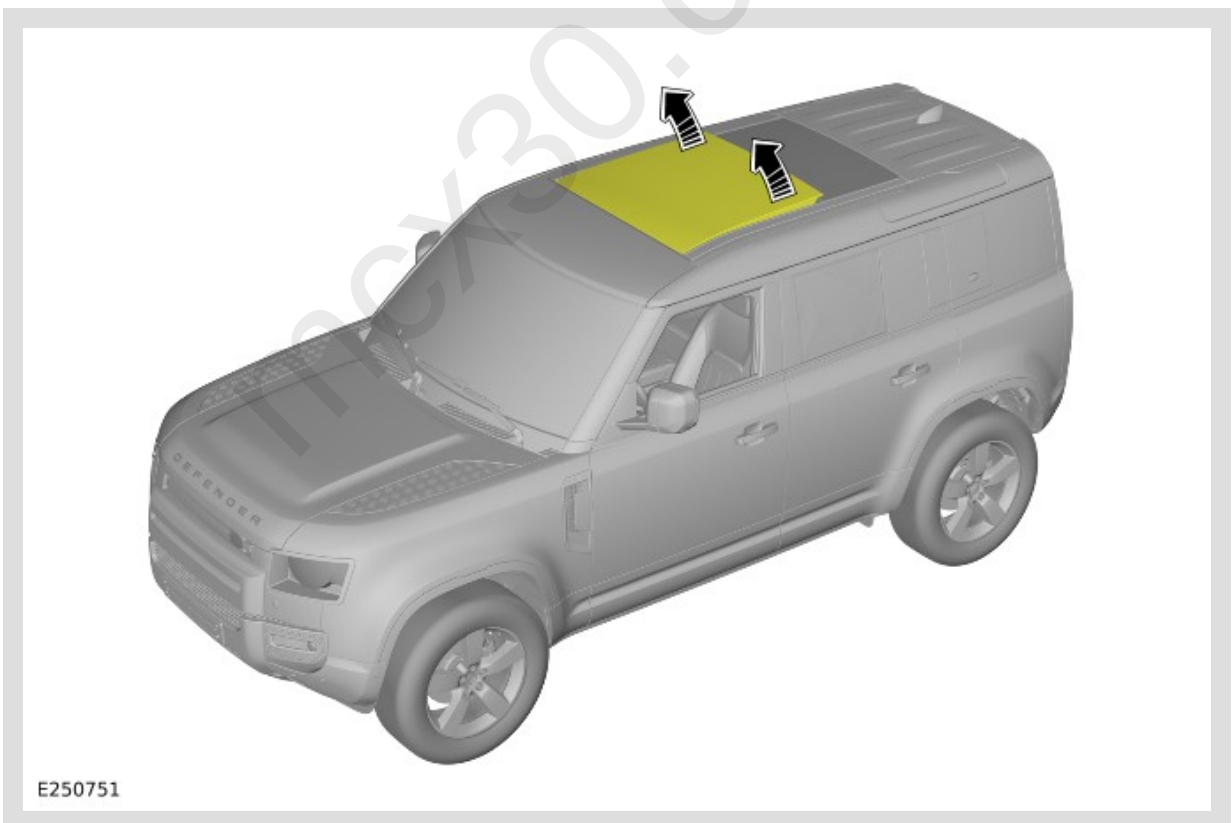
⚠ CAUTIONS:

- Place the glass on felt covered supports. Do not stand on edge as this can cause chips which subsequently develop into cracks.
- Protect the surrounding paintwork to avoid damage.

△ NOTES:

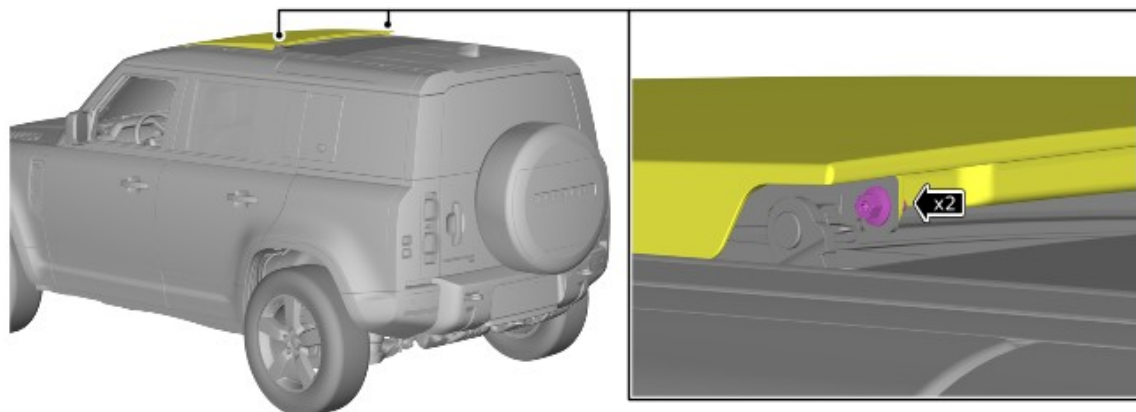
- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1.



Open the roof opening panel as illustrated.

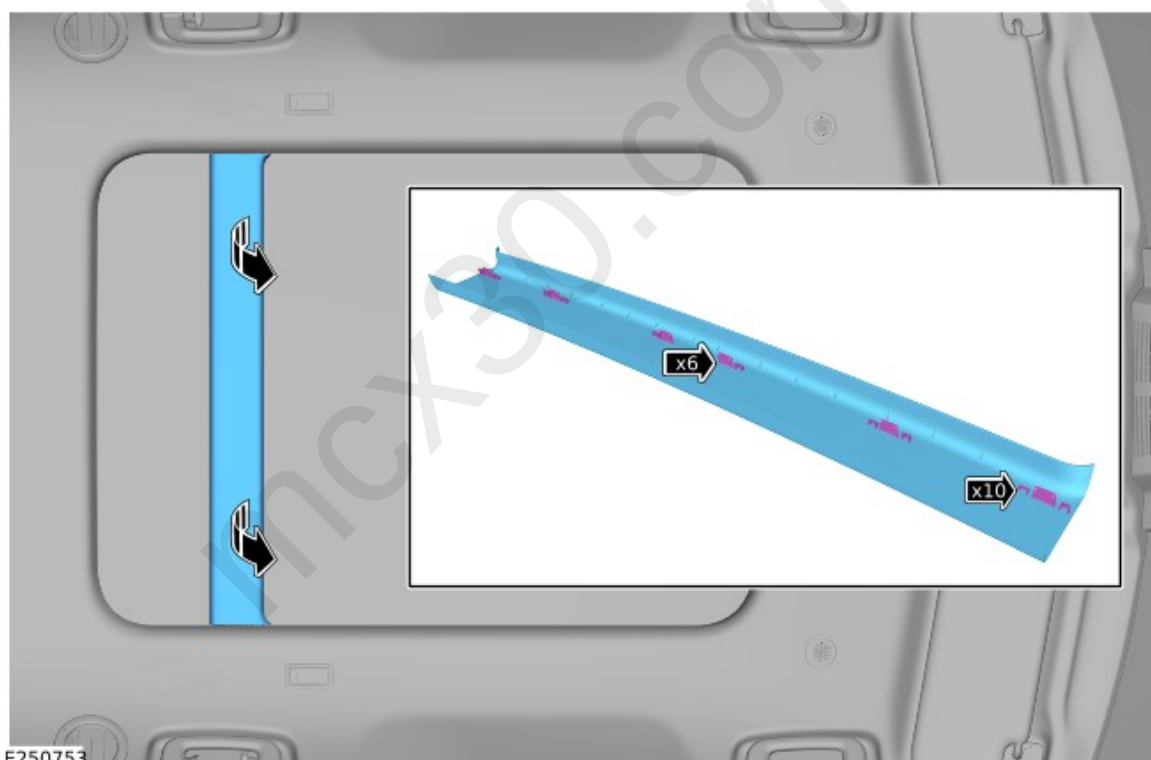
2.



E250752

Remove the 2 rear roof opening panel bolts.

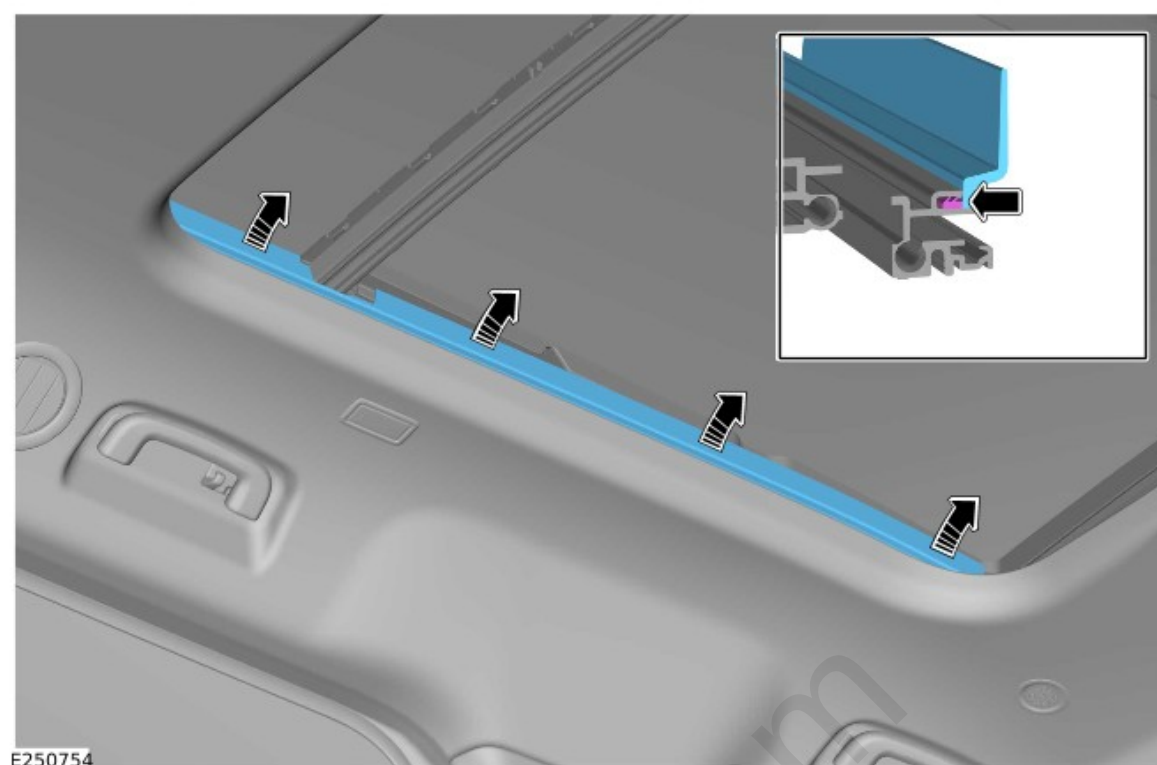
3.



E250753

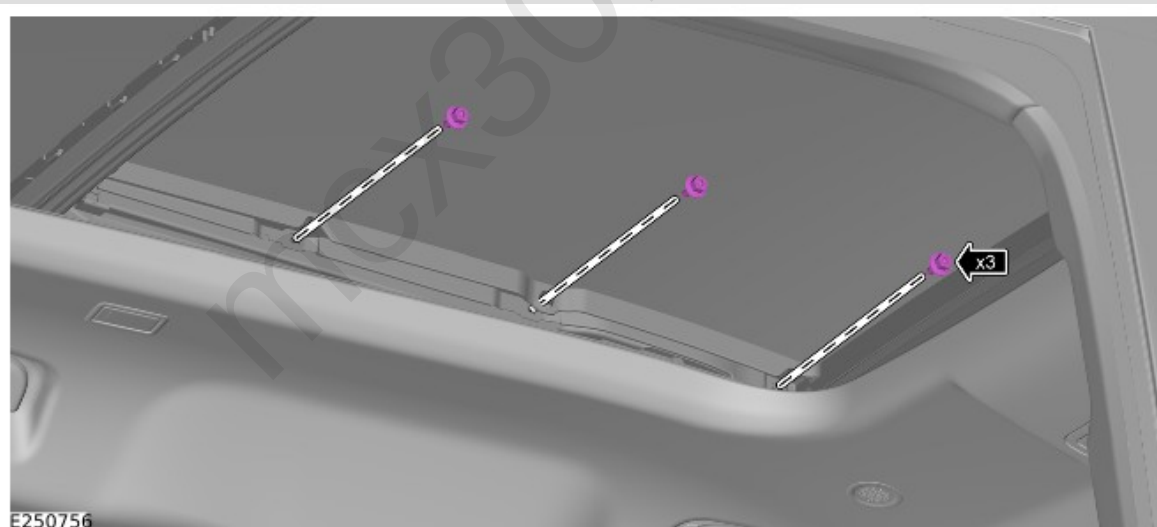
Remove the roof opening panel center trim.

4.



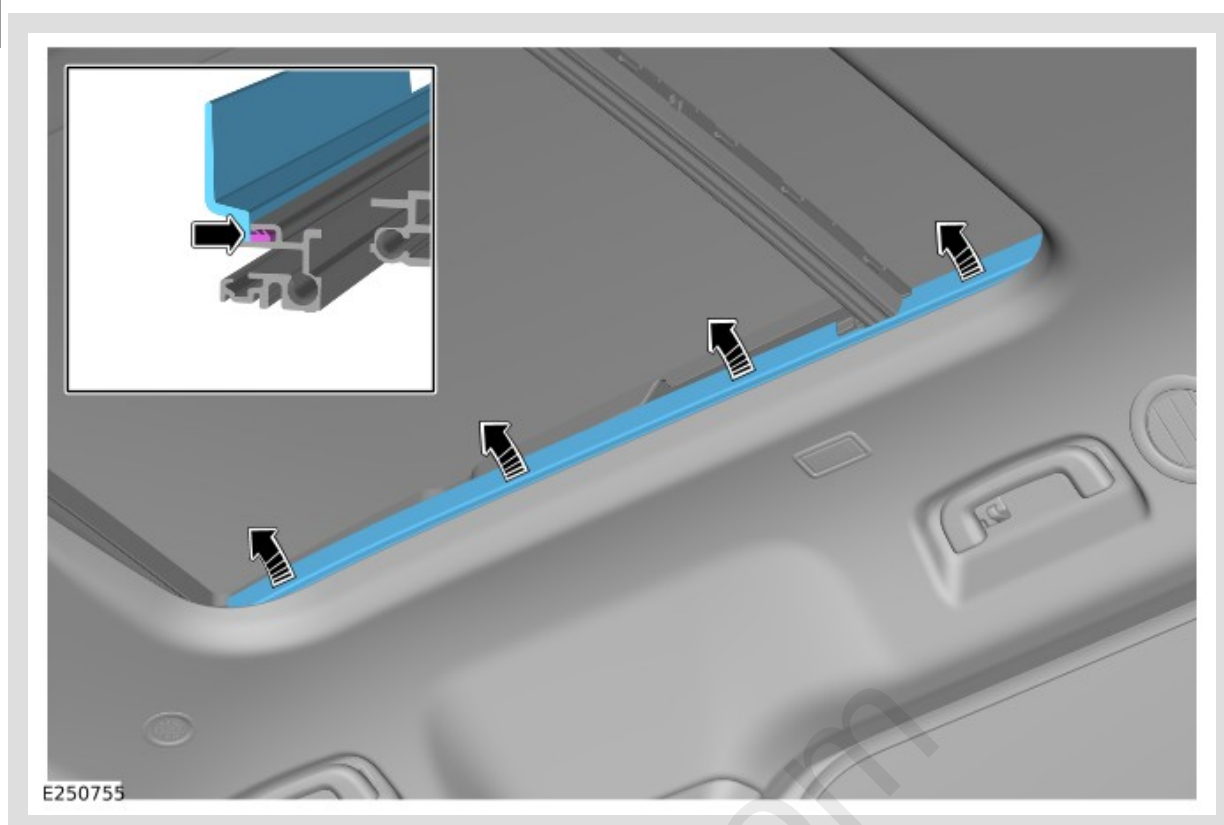
Remove the left roof opening panel trim.

5.



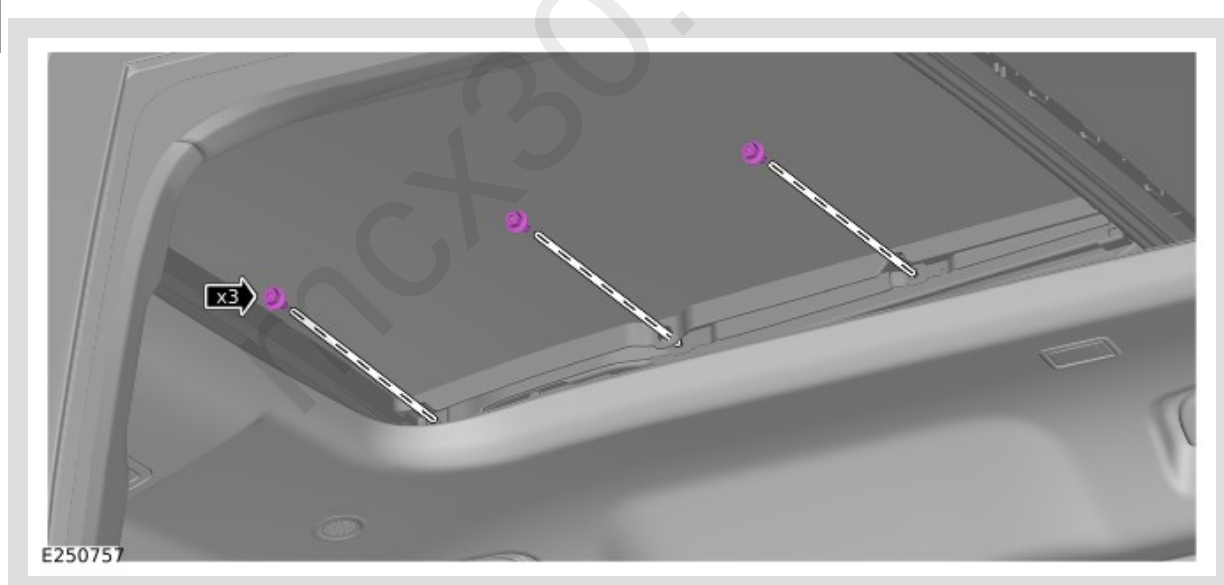
Remove the 3 left roof opening panel bolts.

6.



Remove the right roof opening panel trim.

7.

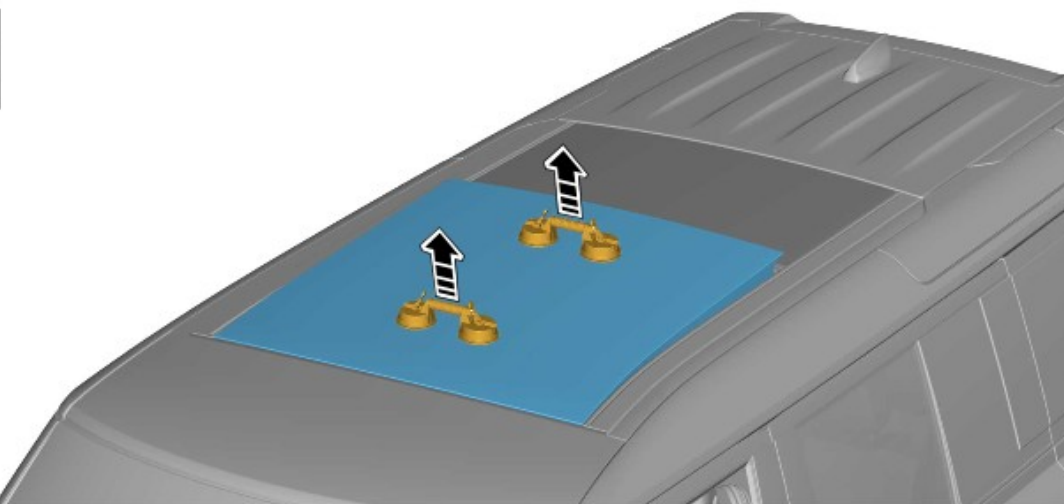


Remove the 3 right roof opening panel bolts.

8.



E250758

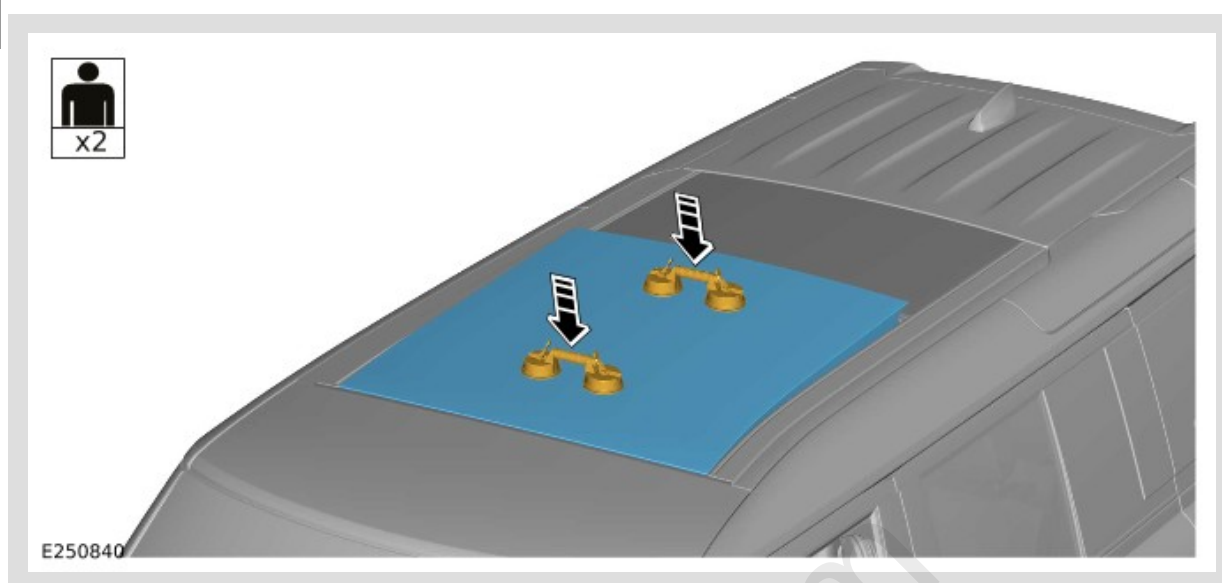


With assistance, remove the roof opening panel assembly.

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INSTALLATION

1.

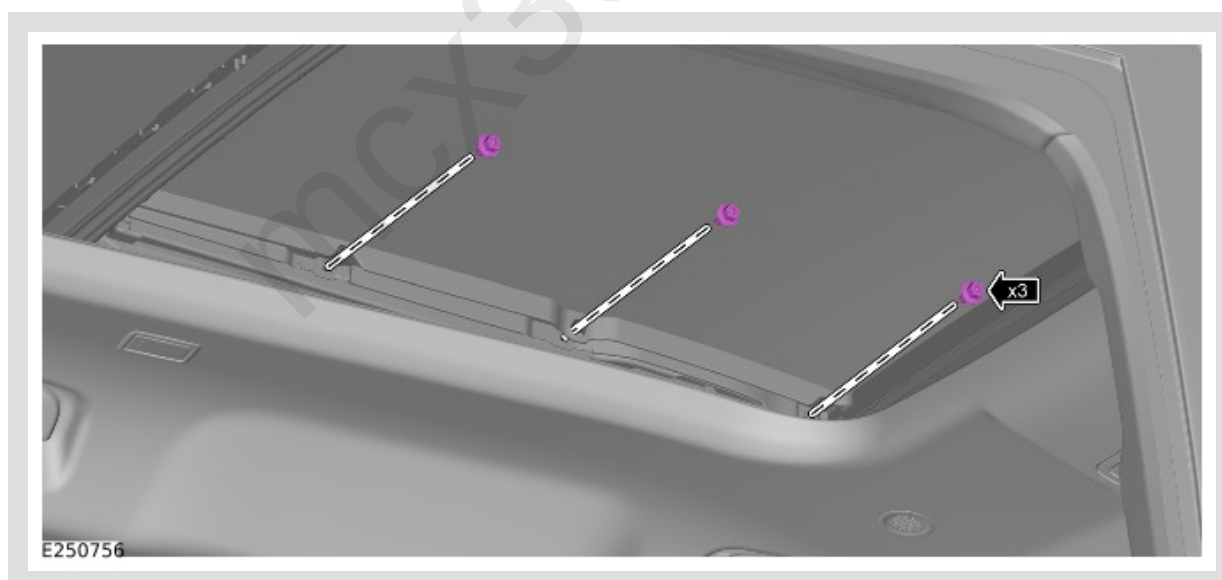


With assistance, install the roof opening panel assembly.

2.

⚠ CAUTION:

Do not fully tighten the bolts at this stage.

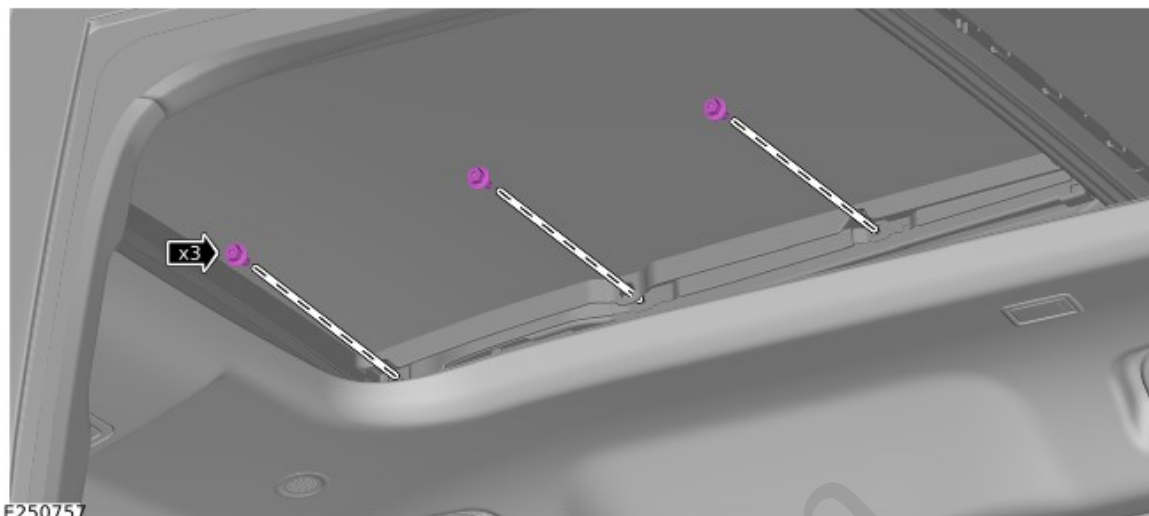


Install the 3 left roof opening panel bolts finger tight.

3.

⚠ CAUTION:

Do not fully tighten the bolts at this stage.

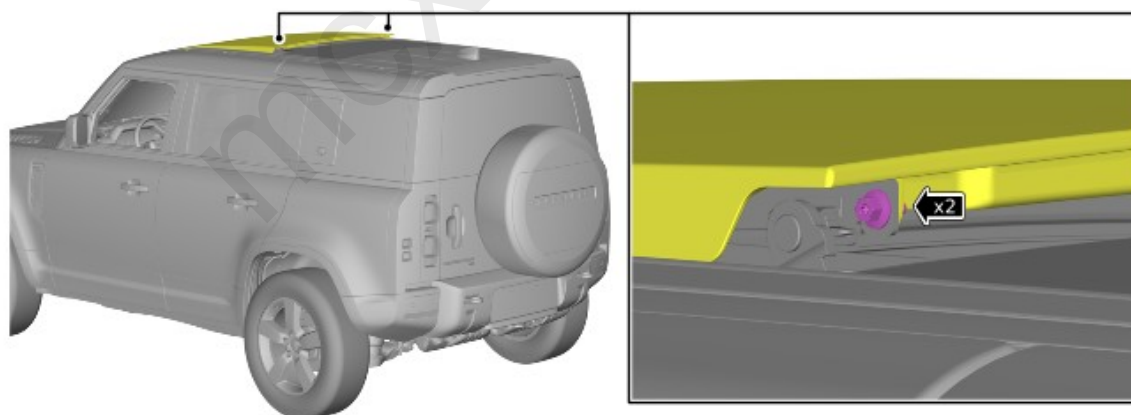


Install the 3 right roof opening panel bolts finger tight.

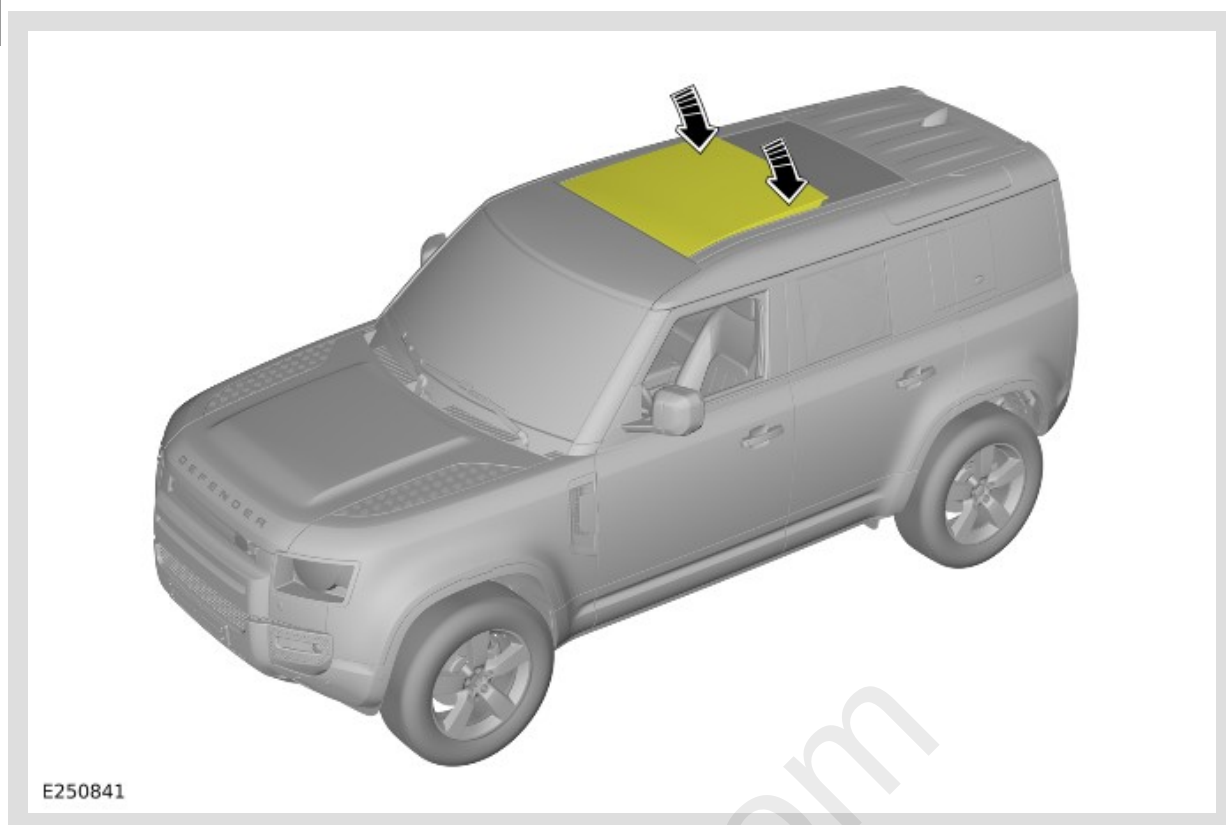
4.

⚠ CAUTION:

Do not fully tighten the bolts at this stage.



Install the 2 rear roof opening panel bolts finger tight.

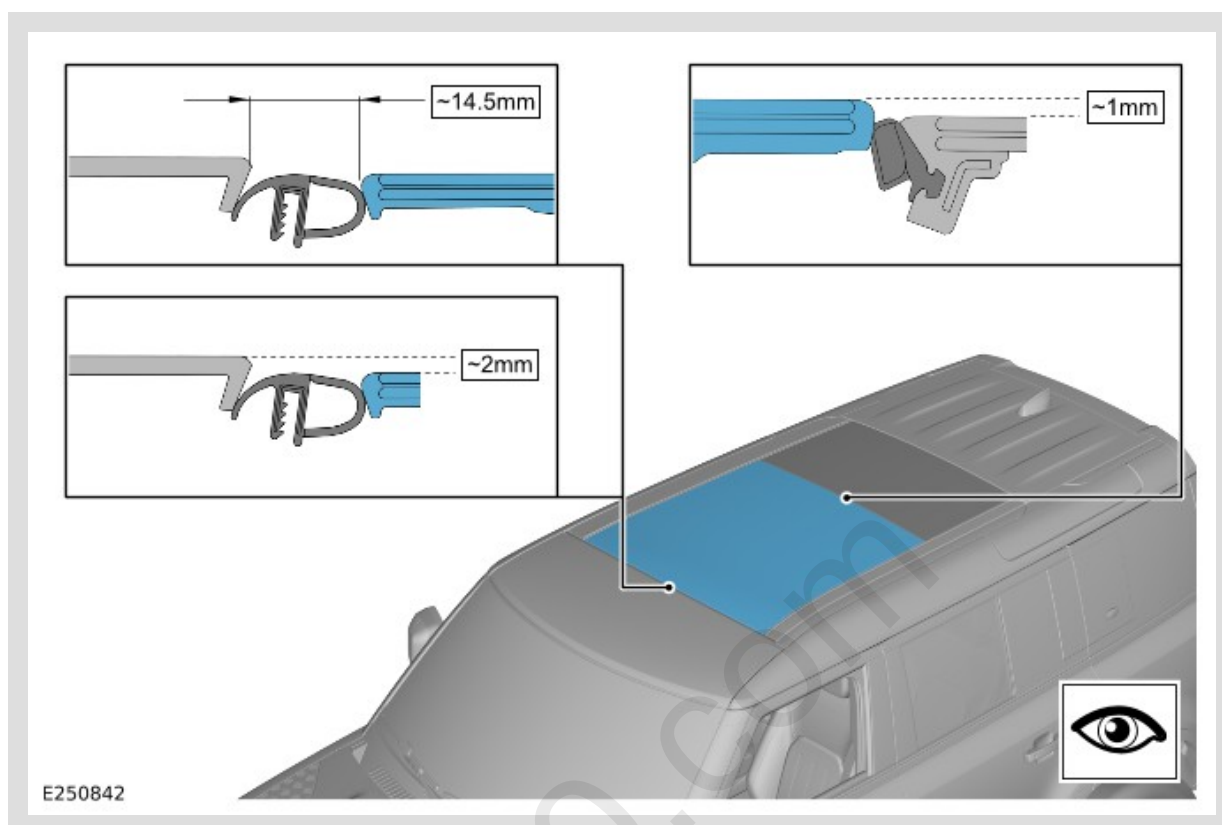


Close the roof opening panel.

6.

 NOTE:

The roof opening panel should be positioned in the center of its aperture.



Make sure that the gaps around the roof opening panel are even and as illustrated.

7.

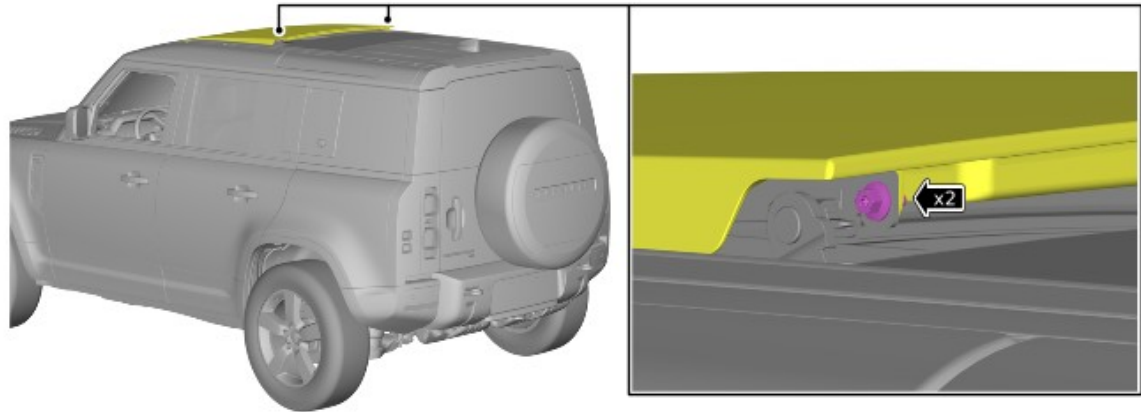
- Fully tighten the 6 left and right roof opening panel bolts.

Torque: 4.5Nm

8.

Open the roof opening panel.

9.



E250752

Fully tighten the 2 rear roof opening panel bolts.

Torque: 4.5Nm

10. Install the left and right roof opening panel trim panels.

11. Install the roof opening panel center trim.

12. Close the roof opening panel.

cmjjaGFyZG1vbnRvbjsyMDIwLTASLTE4VDEzOjMxOjE2LjYyNio7OTAuMTk5LjE5MS4xMTc7